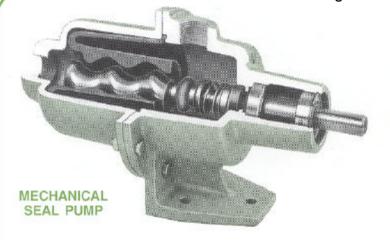
# CONTINENTAL PROGRESSING CAVITY PUMPS

Fred C. Gilbert Co. 106 Norris Road Bakersfield, Ca. 93308 661-399-9569

www.fcgilbert.com



ONLY ONE MOVING PART



CLOSE COUPLED MOTOR DRIVEN PUMP



Continental Pump Co.



## Amazingly Versatile Units

#### FOR A WIDE VARIETY OF APPLICATIONS

Revolutionary in design . . . . yet simple and economical, their performance is outstanding on hundreds of different applications for industry, farm and home.

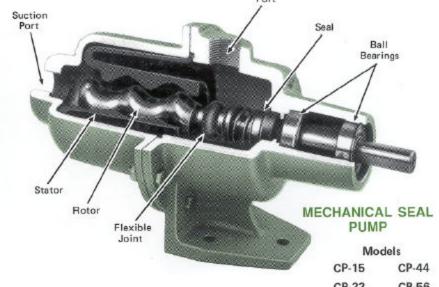
Proven for 35 years on the toughest pumping problems in industry this amazingly versatile pump is now available in compact, low-cost models for a wide range of uses.

The famed, time-tested and proven simple principle of a helical screw rotor—ONLY ONE MOVING PART—turning in a tough rubber stator provides positive displacement, is self-priming to as much as 25 feet of suction lift, has high reserve pressure, low internal turbulence, continuing uniform flow and freedom from air locking.

Properly applied these pumps will yield per-

formance never before accomplished with other types.

Small in size, light in weight, easy to maintain, requiring no lubrication . . . . . . . . . . . . . CONTINENTAL PUMPS are ideal for many kinds of transferring, circulating, metering, filling, sprinkling, irrigating, drainage, and spraying jobs.



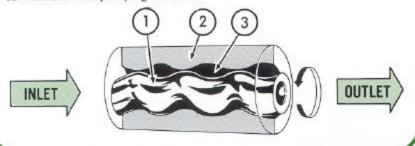
Discharge

CP-22 CP-56

CP-33 CP-67

#### HOW THEY WORK . . .

Rotor (1) turns within the flexible rubber stator (2) forming tightly sealed cavities (3) which move toward the discharge port, carrying the liquid. Pumping action starts the instant the Rotor turns. Liquid acts as the lubricant between the pumping elements.



#### THE PERFECT PUMP FOR:

- TRANSFERRING
- CIRCULATING
- SPRAYING
- SPRINKLING
- IRRIGATING
- DRAINING
- FILLING
- METERING
- SEWAGE
- WATER SYSTEMS
- WASHING
- CLEANING

## Ideal for Handling

CLEAN WATER DIRTY WATER (Slightly)

(Extremely) HOT WATER SALT WATER SOAPY WATER COLD WATER BEET SUGAR LIQUORS CANE SUGAR LIQUORS KEROSENE NAPTHA

BENZINE ENGINE OIL (Light) (Heavy)

CREOSOTE ALCOHOLS (Ethyl)

(Methyl) BRINE (Light) COTTON SEED OIL AMMONIA WATER WET VACUUM APPLICATIONS CONDENSATE LIQUID SOAP MINERAL OIL

SYRUP (Light) (Heavy) HYDRAULIC OIL (Light) (Heavy)

WATER BASE PAINTS TREE SPRAYS (Thin)

(Containing Insolubles) LAWN SPRINKLING (Water) LAUNDRY TRAY TRANSFER GREENHOUSE MIST SPRAYING SWIMMING POOL CIRCULATION SWIMMING POOL FILTRATION WHISKEY

GLYCERINE WINE TURPENTINE BEER INK

FLAVORS AND EXTRACTS DYE FIRE FIGHTING URINE

IRRIGATING SEWAGE

VEGETABLE OILS (Light) (Heavy)

STARCHES (Light) (Heavy)

LIME WATER COOLANTS

AQUARIUM CIRCULATION (Salt Water) (Fresh Water)

INSECTICIDES (Thin)

(Containing Insolubles)

WEEDICIDES (Thin)

(Containing Insolubles) WOOD TREATMENTS (Oil Bose) (Pastes)

LINSEED OIL

LIVESTOCK SPRAYS (Thin)

(Containing Insolubles)

LIQUID FERTILIZER (Thin)

(Containing Insolubles)

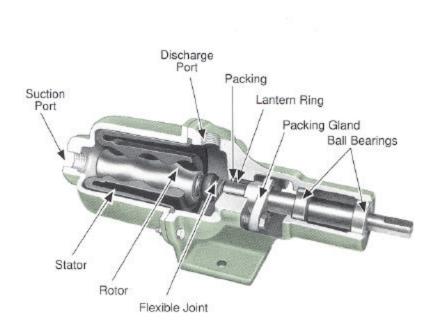
WHITEWASH (Thin)

(Heavy) ANIMAL OILS (Lard) MOLASSES (Blackstrap)

(Diluted)

Fill out the PUMP APPLICATION DATA SHEET and return for a prompt recommendation. Request copies if not with this Catalog.

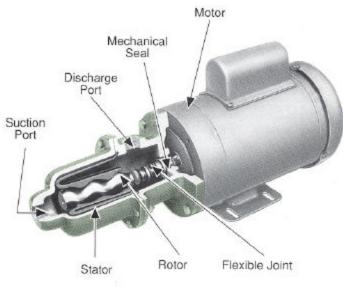
and many more



#### PACKING GLAND PUMP

#### Models

CP-44D CP-15D CP-56D CP-22D CP-67D CP-33D



#### CLOSE COUPLED MOTOR-DRIVEN PUMP

Mod	dels
CPM-15	CPML-15
CPM-22	CPML-22
CPM-33	CPML-33
CPM-44	CPML-44
CPM-56	CPML-56
CPM-67	CPML-67



. . . are the solution to handling many liquids in a range of capacities from less than one gallon to more than 50 gallons per minute versus discharge pressures to 150 PSI depending upon liquid and conditions of the application.







PACKING GLAND PUMP

#### CONTINENTA PROGRESS

	·PORT SIZES·		PUMP TYPE • MATERIALS OF CONSTRUCT						
· PUMP FRAME SIZES ·		PT	BODY	BODY CASTINGS RO	ROTORS	-	ATO		
TOWN THAME SIZES	INLET	OUTLET DISCHARGE	CAST	STAINLESS	"S" STAINLESS STEEL	"Q" U N A	"B"P	"F" T	М
CP-15 • CP-22 • CP-33 • CP-44	3/4*	3/4"	1	1	1	1	1	1	1
CP-15 • CP-22 • CP-33 • CP-44	3/4"	3/4"	/	/	1	1	1	1	
CPM-15 · CPM-22 · CPM-33 · CPM-44	3/4"	3/4"	1		1	1	1	1	1
CPML-15 • CPML-22 • CPML-33 • CPML-44	3/4"	3/4"	1.	1	/	1	/	1	1
CP-56	1-1/2"	1-1/4"	1	1	1	1	1	1	1
CP-56	1-1/2*	1-1/4"	1	1	1	1	1	1	1
CPM-56	1-1/2"	1-1/4"	1		1	1	1	1	1
CPML-56	1-1/2"	1-1/4"	1	1	1	1	1	1	1
CP-67	2"	2*	1	/	1	1	1	1	1
CP-67	2"	2*	1	1	1	1	1	1	
CPM-67	2"	2*	1		1	1	1	1	1
CPML-67	2"	2"	1	1	1	1	1	1	1

TYPE PUMP DESIGNATION:

AFTER PUMP FRAME SIZE

IST LETTER - BODY CASTING - "C" OR "S" 2ND LETTER - ROTOR - "S" 3RD LETTER - STATOR - "Q", "B" OR "F" 4TH LETTER - TYPE OF SEAL - "M" OR "D"

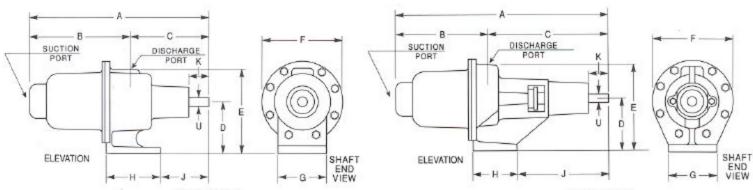
**EXAMPLES OF COMPLETE MODEL DESIGNATIONS** 

FRAME CP-15-CSQM

FRAME CP-15-SSQD

FRAME CPM-56-CSQM FRAME CPML-56-CSQM

FRAME CP-67-CSQD



PUMP MODELS CP-15M • CP-22M • CP-33M • CP-44M • CP-56M • CP-67M MECHANICAL SEAL TYPE

PUMP MODELS CP-15D · CP-22D · CP-33D · CP-44D · CP-56D · CP-67D PACKING GLAND TYPE

#### LOW COST COMPACT UNITS

for every requirement !





CAVITY TYPE

PUMP MODELS

CLOSE COUPLED MOTOR-DRIVEN PUMP

CLOSE COUPLED MOTOR-DRIVEN PUMP

S	• DIMENSIONS • SEE NOTE BELOW											SHIPPING WEIGHTS
"D" PACKING GLAND	Α	В	С	D	E	F	G	Н	J	K	U	(APPROXIMATE
	12-7/16"	6-13/16"	5-5/8"	3-1/2"	5-3/4"	5-1/2"	3-1/4"	3-1/16"	3-3/8"	1-7/16"	5/8"	15 Lbs.
1	14-3/4"	6-1/4"	8-1/2"	3-1/2"	5-13/16"	5-1/2"	3-1/4"	3"	6-7/16"	1-7/16"	5/8"	18 Lbs.
	18-5/16*	11-1/2"	6-13/16"	3-1/2"	5-7/8"	6-5/8"	6-1/2"	4-1/2"	10-5/8"	7*		48 Lbs.
	20-9/16"	13-3/4"	6-13/16"	3-1/2"	5-7/8"	6-5/8"	6-1/2"	4-1/2"	12-7/8"	7*		52 Lbs.
-	16-11/16"	9-3/4"	6-15/16"	4-9/32"	7-9/32"	7-1/2"	6"	4-3/4"	3-9/16"	2-3/8"	3/4"	40 Lbs.
1	18-13/16"	9-3/4"	9-1/16"	4-9/32"	7-9/32*	7-1/2"	6"	4-3/4"	5-11/16"	2-3/8"	3/4"	44 Lbs.
	22-1/4"	12-1/2"	9-3/4"	4-1/2"	7-1/2"	7-1/2"	9"	10"	12-1/4"	B-1/4"		80 Lbs.
	24-11/16"	14-15/16"	9-3/4"	4-1/2"	7-1/2"	7-1/2"	9"	10"	14-11/16"	8-1/4"		85 Lbs.
	19-9/16"	11-15/16"	7-5/8"	4-1/2"	8-1/4"	8-1/4"	6"	4-7/8"	4-9/16"	2-1/8"	1*	85 Lbs.
1	22"	12"	10"	4-1/2"	8-1/4"	8-1/4"	6"	4-3/4"	7-1/8"	2-1/8"	15	90 Lbs.
	24-5/8"	12-5/8"	12"	4-1/2"	7-3/4"	8-1/4"	9"	10"	14-5/8"	8-5/8"		117 Lbs.
	27-1/16"	15-1/16"	12"	4-1/2"	7-3/4"	8-1/4"	9"	10"	17-1/16"	8-5/8"		125 Lbs.

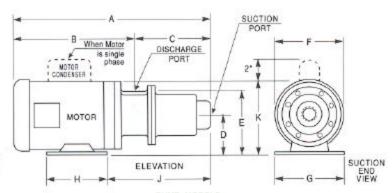
NOTE:

ALL DIMENSIONS, EXCEPT "U" MAY YARY BY 1/8".

DO NOT USE ABOVE DIMENSIONS FOR LIMITED SPACE INSTALLATIONS.

REQUEST CERTIFIED DRAWING.

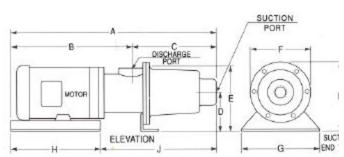
"U" IS 5/8", +.000"-.002" SHAFT HAS FLAT KEYSEAT 1/16" DEEP x 1" LONG
"U" IS 3/4", +.000"-.002" SHAFT HAS FLAT KEYSEAT 1/16" DEEP x 1" LONG
"U" IS 1" , +.000"-.002" KEYWAY 1/4" WIDE x 1/8" DEEP x 2" LONG



PUMP MODELS

CPM-15 · CPM-22 · CPM-33 · CPM-44 · CPML-15 · CPML-22 · CPML-33 · CPML-44

CLOSE COUPLED MOTOR DRIVEN TYPE

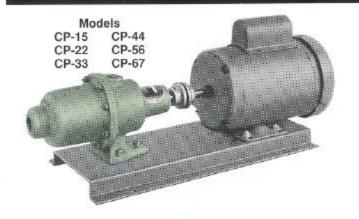


PUMP MODELS CPM-56 · CPML-56 · CPM-67 · CPML-67 CLOSE COUPLED MOTOR DRIVEN TYPE

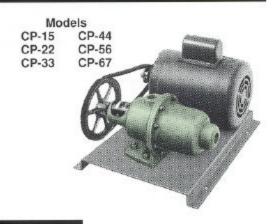


CONTINENTAL offers Low Cost Compact Pumping Units for every requirement. They are available complete and ready for prompt installation.

#### DIRECT CONNECTED MOTOR-DRIVEN UNITS



#### V-BELT MOTOR-DRIVEN UNITS



#### CLOSE-COUPLED MOTOR-DRIVEN UNITS

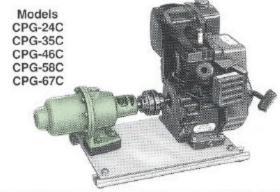


## Models CPML-15 CPML-44 CPML-22 CPML-56 CPML-33 CPML-67

Model CPML Pumps can be CLOSE-COUPLED to a Large Selection of Motor and Drive Units including:

- Open Drip Proof
- Totally Enclosed Fan Cooled
- Explosion Proof
- · Direct Current Motors
- · Direct Current SCR Drives
- AC Variable Speed Drives
- WITH A WIDE RANGE OF ELECTRICAL CURRENT CHARACTERISTICS

GASOLINE ENGINE-DRIVEN PUMP



PORTABLE 3 HORSEPOWER ENGINE UNITS

VARIABLE SPEED DRIVES
OR
SPEED REDUCER UNITS

## YIELD OUTSTANDING PERFORMANCE

#### APPLICATION OF



Speed, temperature, viscosity, suction lift, discharge pressure, abrasive content and corrosive action of the liquid to be handled should all be considered in applying these pumps. Pump should always be filled with the liquid to be handled before running. The liquid serves as a lubricant and is easily poured into pump through the discharge port before final assembly of the piping or hose connections. A filling tee with a plug or valve can be installed above the discharge port for ease in filling.

Liquid to be pumped should never exceed 190°F temperature. Maximum speed that any of these pumps should be run is 2,800 rpm and then only in handling thin, abrasive-free liquids. Preferably the speed should be 1,750 rpm for longest life. When liquid contains abrasive material or is viscous, the speed should be reduced.

For various viscosities of abrasive-free liquids, the maximum operating speed of the pump is set forth below:

	SUGGEST	ED MAXIN	IUM OPE	RATING :	SPEED OF	PUMP		
2800 RPM	1750 RPM	1150 RPM	870 RPM	530 RPM	430 RPM	180 RPM	100 RPM	
		VISC	OSITY (C	entipoise)		- 0		
1	1 to 108	100 to 500	500 16 1000	1000 to 3000	3000 to 5000	5000 10 10,000	10,000 to 20,000	
Water	Canned Milk	30 Weight Oil	Table Syrup	Honey Molasses		Paste	Peanut Butter	
		AB	RASIVE	FLUIDS				
Name	None	None	Light	Medium	Medium	Henry	Heavy	
Clear Water Gasoline			Dirty Water	Clay Si Parcelain		Lapping Compounds Mill Scale in Water		

Capacity and life of these pumps will depend upon the liquid being handled.

Piping to pump should be properly selected and should not be smaller in size than the suction and discharge ports of the pump. All pipe and hose fitting joints should be tight. Discharge lines should be open or if pump is operated in an enclosed system, provision should be made for pressure relief when the pump pressure exceeds the limits as set forth for each model pump.

Pump bearings do not require lubrication as they are pre-lubricated.

We recommend that the pump be flushed after its use. PUMP SHOULD NOT BE RUN DRY.

We will be glad to collaborate on any proposed applications.

Fill in CONTINUENTIAL PUMP DATA Sheet and return for a prompt recommendation. Request copies if not with this Bulletin.

hundreds of different applications for . . . .

### INDUSTRY COMMERCE AGRICULTURE

		PERF	ORMAN	ICE D	ATA				
	S.S.M.S.	CAPACI	TY-Gallons	per Minut	te (Water	at 70°F)	MOTOR		
NO.	DISCHARGE PRESSURE	PUMP SPEED							
		1750 rpm	1150 rpm	870 rpm	580 rpm	430 rpm	POWER		
	0	1.9	1.3	1.0	.7	.5			
	25	1.7	1.0	.5	.2	.1	1		
	50	1.5	.9	.2					
CP-15	75	1,2	.8				1/2		
	100	1.0	.7				1/2		
	125	.8	.5						
	150	.6	.4						
	0	4.9	3.2	2.4	1.6	1.2			
CP-22	25	4.1	2.7	2.0	1.3	.9			
	50	3.4	2.2	1.6	1.0	.7	1/2		
	75	2.6	1.7	1.3	.8	.6			
	100	2.0	1.5	1.0	.6	.4			
	0	9.4	6.0	4.6	3.1	2.3			
CP-33	25	7.0	4.5	3.4	2.3	1.7	1/2		
	50	4.2	2.7	2.0	1.3	.9			
	0	15.0	9.7	7.3	4.9	3.6			
CP-44	25	12.0	7.8	5.9	4.0	3.0	1/2		
	50	9.4	6.1	4.6	3.1	2.3	3/4		
	0	24.0	15.6	11.7	7.9	5.8			
CP-56	25	22.0	14.3	10.7	7.2	5.3			
01.00	35	20.5	13.3	10.0	6.7	4.9	1		
	50	19.5	12.7	9.5	6.4	4.1			
CP-67	0	53.0	34.5	26.0	17.5	13.0			
	10	48.0	31.0	23.4	15.8	11.7	1		
	20	43.0	28.0	21.0	14.0	10.3			
	35	34.0	22.0	16.5	11.0	8.1	1-1/2		
	50	25.0	16.3	12.3	8.3	6.1	2		

## PROGRESSING CAVITY PUMPS

## ... have been applied by these well known Companies:

ABBOTT LABORATORIES ALLEN PRODUCTS ALLIED CHEMICAL ALTON BOX AMERICAN STEEL FOUNDRIES AMERICAN STORES PACKING AMOCO OIL ANACONDA ARGONNE NATIONAL LAB ARMOD ARVIN INDUSTRIES ASPEN PLASTICS BALDOR BANNER FIBREBOARD BANQUET FOODS BEATRICE FOODS BEMIS BENDIX BEVERIDGE PAPER BOEING BROWN CO. BURLINGTON INDUSTRIES CARNATION CASTLE & COOKE CERRO METAL CERTAIN-TEED CHAMPION PAPER CHASE BAG CHEVROLET CITY OF JOPLIN CITY OF ST. CHARLES CITY OF SHREVEPORT CLEVELAND CLIFFS CLINTON CORP CLOW

COCA COLA

COLONIAL BAKING CONSOLIDATED PACKAGING

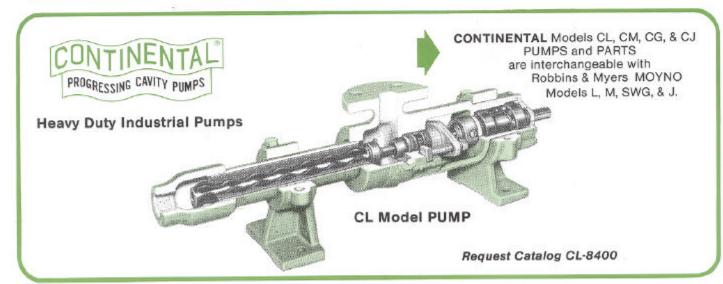
COLEMAN

CONSOLIDATED ALUMINUM CONTAINER CORP OF AMERICA CONTINENTAL EMSCO CORNING GLASS **CURTIS PAPER** CUTLER HAMMER DAN BIVER DEKALB AGRICULTURE DEL MONTE DOW CHEMICAL OR, PEPPER DRAVO DU PONT EAGLE-PICHER EASTERN STAINLESS **EMC** FEDERAL PAPER BOARD FISHER BODY FORD MOTOR GENERAL ELECTRIC GEORGIA PACIFIC GLIDDEN-DURKEE GLOBE VALVE **GOLDBLATT TOOL** B.F. GOODRICH GREENVILLE TOOL HALLIBURTON HALLMARK HAMILTON STANDARD HANNA MINING HARRISON RADIATOR HARSHAW CHEMICAL HOERNER WALDORF HOLLINGSWORTH & VOSE HUBINGER HUDSON FOODS IDEAL CEMENT

INDUSTRIAL SUGARS INLAND MFG INTERNATIONAL PAPER JOHNS MANVILLE JONES & LAUGHLIN KAISER GYPSUM CO. KIMBERLY CLARK KOCH ENGINEERING LACLEDE STOKER LA CROSSE RUBBER LEAMFG. LOCKHEED MALLINCKROOT MARATHON OIL MC DONNELL DOUGLAS MEAD PAPER GEO, MEYER MFG. MIDWEST DREDGING MILES LABORATORIES MISSISSIPPI LIME MOBILE DRILLING MOBILE OIL MONADNOCK PAPER MONARCH CEMENT MONSANTO N.L. INDUSTRIES NATIONAL BY-PRODUCTS NATIONAL FELT NATIONAL GYPSUM NATIONAL MACHINERY NATIONAL MARINE MEKOOSA PAPERS NORTHRUP KING DLIN OLINKBAFT OWENS CORNING FIBERGLAS OWENS ILLINOIS PACKAGING CORP OF AMERICA PANHANDI E FASTERN

PEARODY COAL PEPSI COLA PETROLITE PITNEY BOWES PRATT & LAMBERT RALSTON PURINA REMINGTON ARMS REYNOLDS METALS ST. JOE MINERALS ST. LOUIS SHIP ST. REGIS PAPER SAMSONITE SIGMA CHEMICAL SIGMA TREATMENT SIMPLEX INDUSTRIES SIDUX CITY BARGE SONOCO PRODUCTS A.E. STALEY SUNDSTRAND SUNNEN UNION ELECTRIC U.S. GEOLOGICAL SURVEY ILS GVPSHM U.S. INDUSTRIAL CHEMICALS U.S. MINERALS U.S. STEEL UNITED STATES GYPSUM VALSPAR WAGNER ELECTRIC WAUSAU PAPER WELLSVILLE FIRE BRICK WESTERN ELECTRIC WESTINGHOUSE ELECTRIC WESTVACO WEYERHAEUSER

and many more



PROMPT SHIPMENT can be made . . . from our closest STOCKING DISTRIBUTOR . . . or DIRECT from our FACTORY in St. Louis . . . PLUS the availability of 47 YEARS EXPERIENCE in successfully applying PROGRESSIVE CAVITY PUMPS!

#### Continental Pump Co.